

SINGLE GLIDER ASSEMBLY INSTRUCTIONS

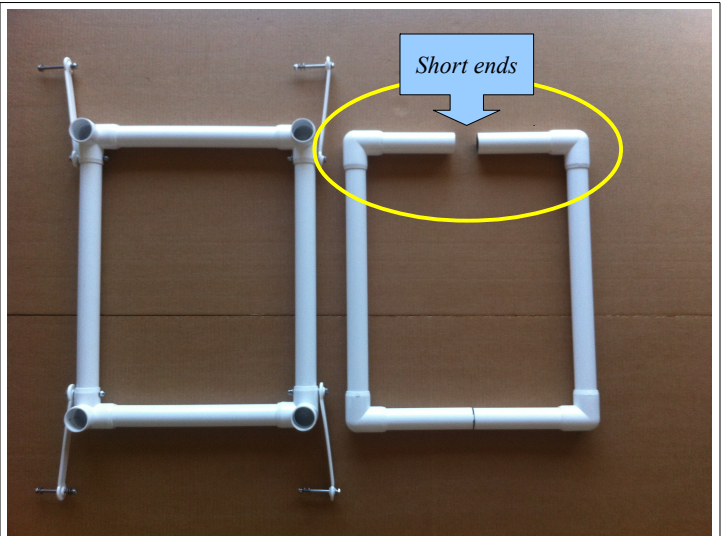
These assembly instructions show a single glider. The assembly for a double (loveseat) glider are the same with the addition of another seat component.

Parts List

<p><u>Base:</u> (1) pre-assembled section (2) side sections, each with a long end and a short end (4) swing arms (4) bolts, (2) nuts, (12) washers.</p>	<p><u>Chair:</u> (2) pre-assembled side frames (3) crossbars (6) screws.</p>
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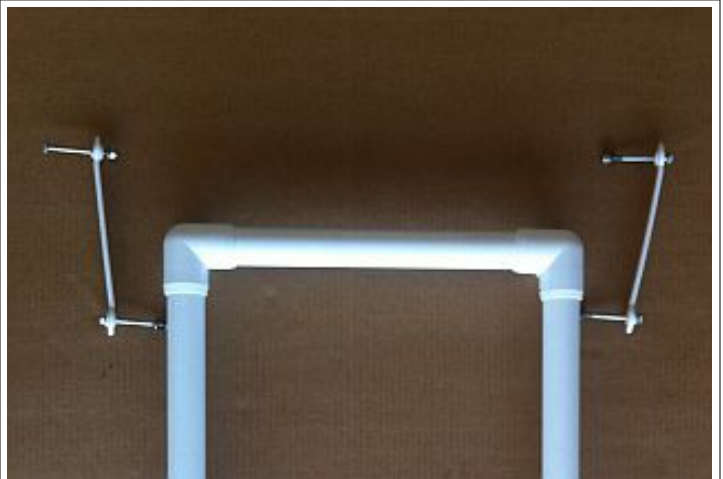
Check that you have all the parts. The picture shows the parts for the glider base.

Note that one end of the base has shorter pipes than the other. Make sure that when assembling, both short ends go into the fittings on the same end of the pre-assembled piece. **The shorter pipes will go towards the REAR of the chair during final assembly.**

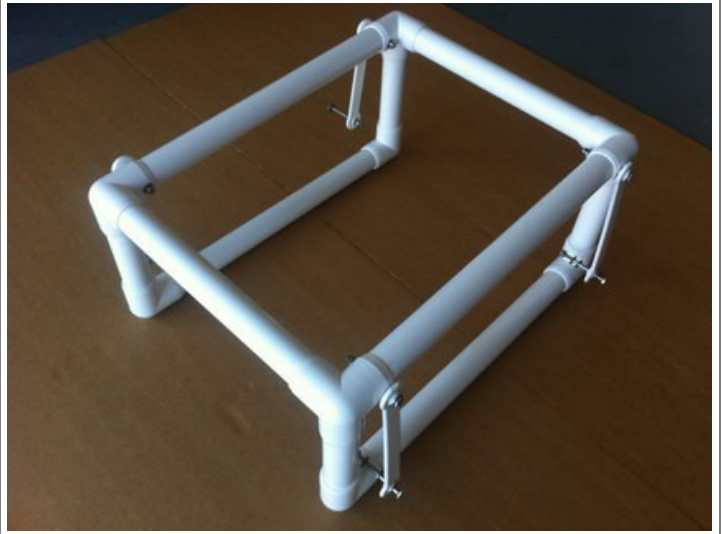


When you attach the swing arms, there are two things to watch for:

- The swing arms are shaped. They should bend outwards, away from the point of attachment, as shown here.
- There should be a washer between each contact surface.

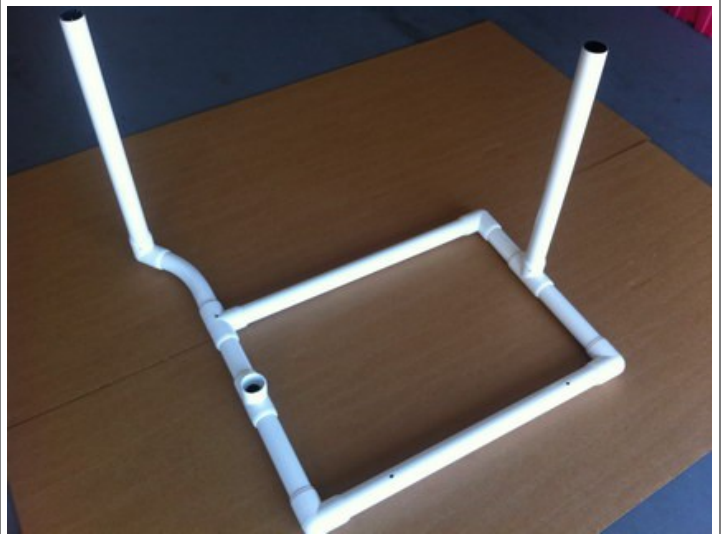


This is what the base should look like after assembly.



Now for the chair...

Lay one of the chair sides on the floor and insert the TOP and FRONT crossbars only.



Place the sling over the crossbars.

- The longer end of the sling is the SEAT part.



Now insert the REAR crossbar through the loop in the sling and insert the end of the crossbar into the REAR pipe fitting.

It may require some pressure to stretch the sling tight while you insert the crossbar.

Make sure the sling is centered on the crossbars as you do this, as it will be impossible to move it once the other side of the chair is in place.

Once in place, tap the crossbars fully into the fittings with a wooden or rubber mallet, or use a block of wood to protect the pipe ends if using a metal hammer.

DO NOT HIT THE PIPE HARD WITH THE MALLET, OR THE PIPE OR FITTINGS MAY BREAK.

Position the other side assembly over the crossbars. Again, it will require some pressure to stretch the sling tight as you do this.

Once all crossbars are inserted, press the frames together by pushing down on them, then fully insert them with a mallet.

DO NOT HIT THE FRAMES HARD WITH THE MALLET, OR THE PIPE OR FITTINGS MAY BREAK.

Stand the chair upright on a level surface and press down on the arms to align the frame. Insert the (6) supplied screws into the pre-drilled holes underneath each of the crossbar fittings on both sides.

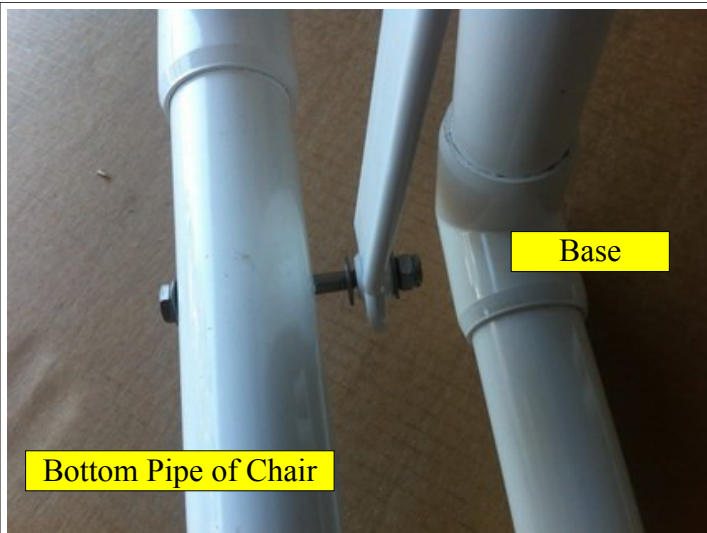
Insert the (2) special screws into the pre-drilled holes on the insides of the REAR arm fittings. Do not screw them all the way into the fitting—leave about $\frac{1}{8}$ " of thread showing.

These screws are used to hook the plastic tabs of the cushion over to hold the cushion firmly in the chair (optional).



Slide the base under the chair. THE LOW END OF THE BASE GOES TO THE REAR OF THE CHAIR.

Attach the swing arms with the supplied hardware. Again, there should be a metal washer against all plastic surfaces, as shown here.



Here is the finished glider.

The swing arms will angle towards each other at the bottom – this is correct.



We urge you to watch the 2-minute chair assembly video on our website at:
<http://pipefinepatiofurniture.com/furniture-assembly-videos.html>