

“MODERN” CHAIR ASSEMBLY INSTRUCTIONS

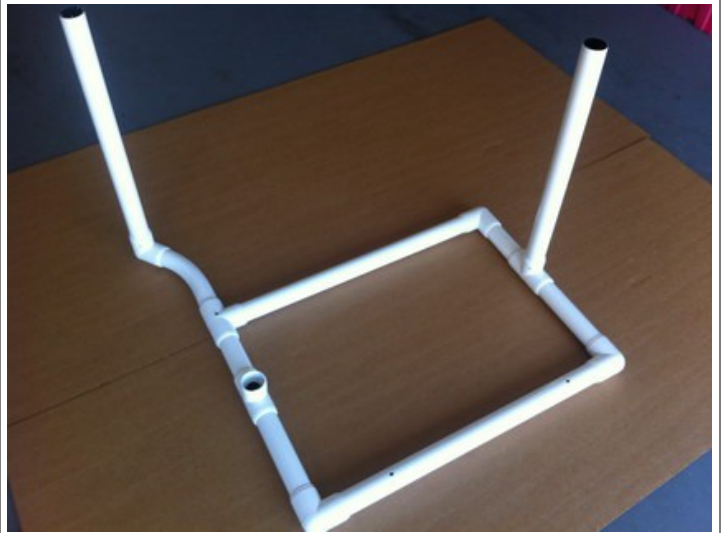
These assembly instructions show a single chair. The assembly for a loveseat or sofa are the same with the addition of other seat components.

Parts List

Chair:

- (2) side frames
- (3) crossbars
- (6) screws for chair
- (2) screws for cushion attachment

Lay one of the chair sides on the floor and insert the TOP and FRONT crossbars only. Do not insert the REAR crossbar at this time.



Place the sling over the crossbars.

- The longer end of the sling is the SEAT part.



Now insert the REAR crossbar through the loop in the sling and insert the end of the crossbar into the REAR pipe fitting.

It may require some pressure to stretch the sling tight while you insert the crossbar.

Make sure the sling is centered on the crossbars as you do this, as it will be impossible to move it once the other side of the chair is in place.

Once in place, tap the crossbars fully into the fittings with a wooden or rubber mallet, or use a block of wood to protect the pipe ends if using a metal hammer.

DO NOT HIT THE PIPE HARD WITH THE MALLET, OR THE PIPE OR FITTINGS MAY BREAK.

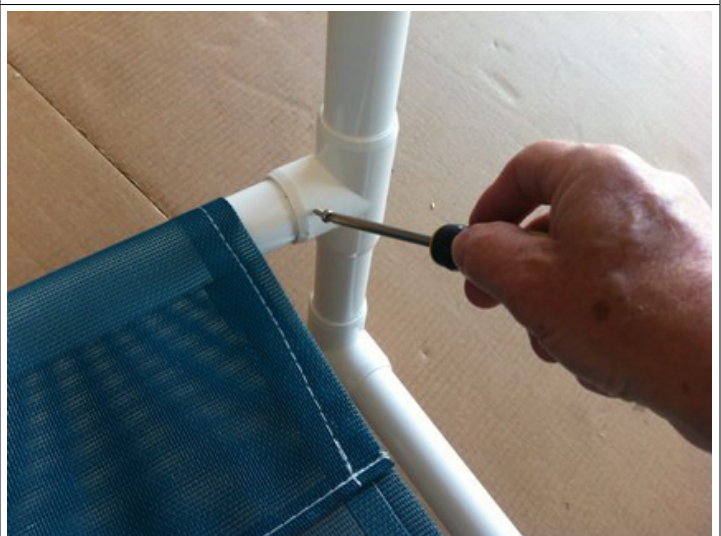
Position the other side assembly over the crossbars. Again, it will require some pressure to stretch the sling tight as you do this.

Once all crossbars are inserted, press the frames together by pushing down on them, then fully insert them with a mallet.

DO NOT HIT THE FRAMES HARD WITH THE MALLET, OR THE PIPE OR FITTINGS MAY BREAK.

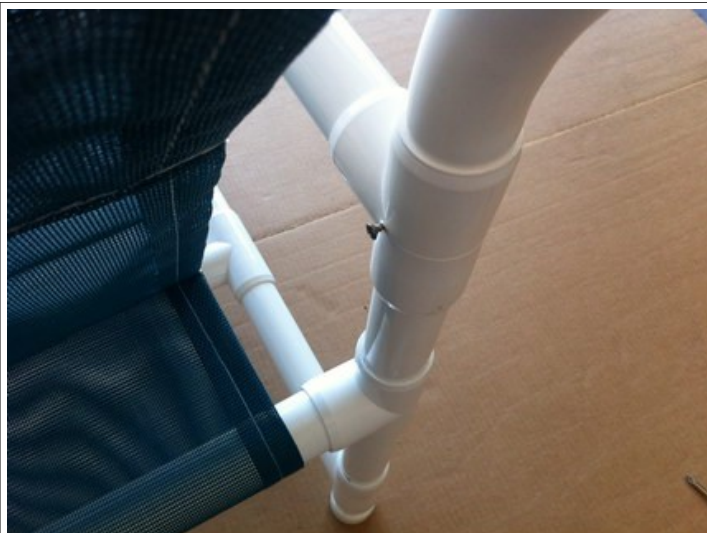
Stand the chair upright on a level surface and press down on the arms to align the frame.

Insert the (6) supplied screws into the pre-drilled holes underneath each of the crossbar fittings on both sides.



Insert the (2) special screws into the pre-drilled holes on the insides of the REAR arm fittings.

Do not screw them all the way into the fittings—leave about $\frac{1}{8}$ " of thread showing.



This screw is used to hook the plastic tab of the cushion over to hold the cushion firmly in the chair as shown in this picture (optional).



**We urge you to watch the 2-minute chair assembly video on our website at:
<http://pipefinepatiofurniture.com/furniture-assembly-videos.html>**